

SERVICE INFORMATION

M152.0/Item Number:400409

MODELS AFFECTED: All Domestic P Series.

MODEL NUMBERS: DN720P, DN504P, DN756P, & DN552P Model Venders.

Date: 8/21/18

Reason: To provide instructions for installing a New Domestic AC Power Distribution Box Field Replacement.

For P Series Venders order:

- Item Number 400408 New Domestic AC Power Distribution Panel kit
Includes:

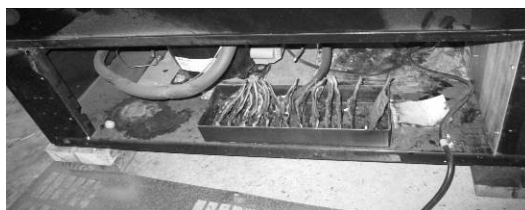
Item Number	Description	QTY
• 400042	Assy AC Panel P series	1
• 100267	8-18 Self Driller screws	6
• 400409	M152.0 Installation instructions.	1

Tools Required:

- Cordless Drill
- #2 Phillips bit with short extension
- #2 Phillips screw driver (optional)

Installation:

1. Turn main power off at AC box and unplug power cord from wall outlet.
2. Remove rear ingress guard from vender. NOTE: This may require removal of power cord clamp but it must be reinstalled during final reassembly.



SERVICE INFORMATION

3. Unplug all connectors from existing AC Panel.
4. Remove mounting screws from existing AC Panel and AC box ground wire screw.



5. Remove existing AC Panel.
6. Install new AC Panel into machine. NOTE: Narrow machines models 504/552 may require panel to be inserted from rear due to refrigeration deck space and/or partial removal of refrigeration condenser assembly mounting.
7. Install new panel flush against front of Cabinet base support where old AC Box was removed.



8. Use self drilling screws to fasten panel in front (Qty 2) and rear (QTY 2) on cabinet base supports as shown below. Note: Reinstall wire harness P clamp in bottom front screw location of AC panel assembly as previously removed from old AC Box.
9. Fasten ground wire from new AC panel to previous location of ground wire.



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SERVICE INFORMATION

10. Reconnect all Electrical connector to AC Panel.
11. Re install power cord clamp if removed and rear ingress guard.



12. Check machine to ensure all electrical connectors were connected properly.
13. Plug in machine to power outlet and turn power switch on new AC Box panel.
14. Verify vender operations.